

PCM REMOVAL/INSTALLATION [LF]

B3E014018880W13

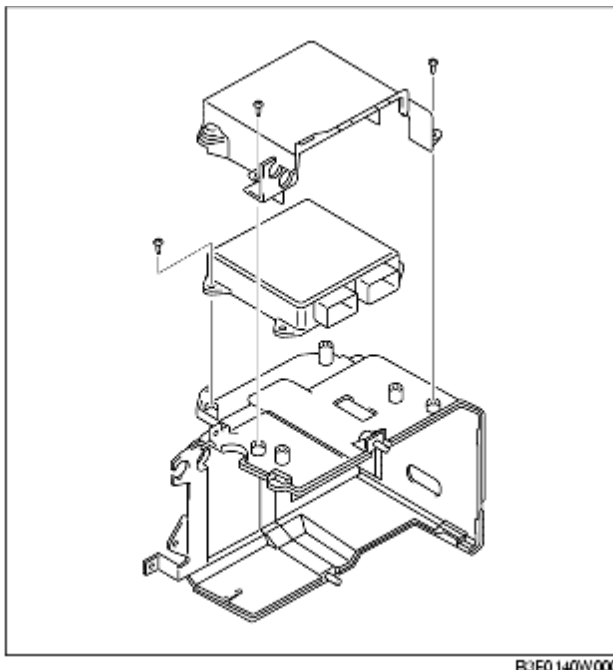
European (L.H.D.) Specs.

1. When replacing the PCM, perform the following:

- PCM configuration (See [PCM CONFIGURATION \[LF\]](#).)

2. Remove the battery cover, battery duct, battery, and battery tray. (See [BATTERY REMOVAL/INSTALLATION \[LF\]](#).)

3. Remove the PCM from the battery tray.



4. When replacing the PCM on the vehicles, perform the following:

- PCM parameter reset (See [IMMOBILIZER SYSTEM COMPONENT REPLACEMENT/KEY ADDITION AND CLEARING](#).)

5. Install in the reverse order of removal.

U.K. Specs.

1. When replacing the PCM, perform the following:

- PCM configuration (See [PCM CONFIGURATION \[LF\]](#).)

2. Remove the battery cover, battery duct, battery, and battery tray. (See [BATTERY REMOVAL/INSTALLATION \[LF\]](#).)

3. Remove the PCM cover.

4. Loosen the screws, then remove the PCM and PCM brackets from the battery tray.
5. Remove the set bolts. (See [Set Bolt Removal Note.](#)) (See [Set Bolt Installation Note.](#))
6. When replacing the PCM on the vehicle, perform the following:
 - PCM parameter reset (See [IMMOBILIZER SYSTEM COMPONENT REPLACEMENT/KEY ADDITION AND CLEARING.](#))
7. Install in the reverse order of removal.

Set Bolt Removal Note

A

1. Drill the set bolt using a drill bit with a diameter larger than the shank until the head is removed.
 - If the shank remains, remove it using locking pliers.
2. Clean all foreign material from the PCM connectors.

B

1. Remove the set bolt using pliers.

Set Bolt Installation Note

1. Install a new set bolt and tighten it until the neck of the bolt breaks off.